Notes on the FRE S-curves F.R.Estuar E.B.Tuason January, 2015

# **Appendix E- The FRE S-curves**

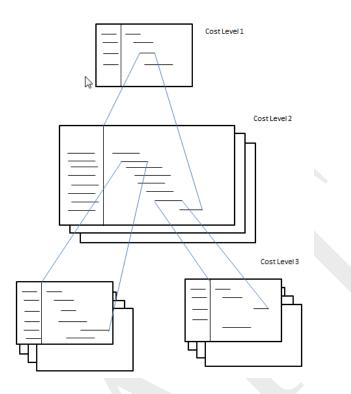
The FRE S-Curves are currently used by FB as the tool for monitoring and controlling cost, as a KPI, and an early warning system for catch-up activities in FB projects.

The lower level S-curves are quantity progress curves (like m3 of concrete, or tons of rebar ). At rollup at highest level, they are tracked as percentage completion of the project major work breakdown structure. Percentage completion is weighted to the budgeted cost of the work item.

# **Overall Process**

The overall process is as follows:

- 1. From Primavera or MS Project, extract certain fields from the schedule baseline
- 2. Identify the major work breakdown activities
- 3. From the Engineering construction drawings, and from highest level estimates, identify the major commodities or measurable work items ( eg miles of right-of-way, number of tower bodies, number of steel poles, cubic meters of concrete, tons of steel ).
- 4. Corelate these commodity or measurable work items under the major work breakdown structure
- 5. Spread the commodities or measurable work items on a schedule that synchronizes with the baseline schedule.
- 6. Track the work item progress ( eg cubic meters poured during the week )
- 7. Track the major WBS as sum of work commodity items, weighted on cost.
- 8. Track overall progress of the project as a rollup of major WBS items, weighted on cost.
- 9. Create the FRE S-curves for plan and actual, for different levels, resulting in a hierarchical family of s-curves that can be shown on PMIS for review and drill-down



Step 1. From the baseline schedule, extract appropriate fields

PROCUREM	т									·─!†··· <b>!\<del>\~\}~~\}</del></b>
PROI010	Finalize & Issue PO to Steel Towers Supplier	141	06Jul-13	10-Jul-13	14d	06-Jul-13 A	26Jul-13 A	100%	100%	100%
PR01020	Finalize & Issue PO to Steel Poles Suppler	144	06Jul-13	10-Jul-13	144	06-Jul-13 A	07-Aug 13 A	100%	100%	
PROI030	Procurement & Issue PO to Conductor & OHGW Supplier	141	12-Aug-13	25-Aug-13	144	12 Aug 13 A	138ep 13A	100%	100%	
PR01040	Procurement & Issue PO to OPGW Supplier	286	29 Jul 13	25-Aug-13	284	29-Jul-13 A	07-0d-13 A	100%	100%	
PR01050	Procurement & Issue PO to Insulators & Hardwares	306	05-Oct-13	03Nov-19	306	25-8ep-13-A	04-Nov-13 A	100%	100%	i i i i i i i i i i i i i i i i i i i
PRO1000	Procurement of Miscellaneous Indent Materials (Grounding, etc.)	356	29 Jul 13	01-BED AS	354	29-Jul-13 A	10-0d-13 A	100%	100%	
PRO1070	Procurement of Local Materials/Subconsfor Main Works	366	04-8ep-13	09-Oct-13	364	058ep-13A	11-Nov-13 A	100%	100%	100
STEEL POLE	DESIGN, MANUFACTURING AND SHIPMENT									
SPD1010	Steel Poles Design & Structurel (Shap & Erection) Drawings	286	20-Jul-13	10-Aug-13	284	20-Jul-13 A	10 Aug 13 A	100%	100%	100%
SPD1020	Client, Review and Approval	156	17-Aug-13	31-Aug-13	154	17 Aug 13 A	02 May 14 A	100%	100%	
SPD1030	Fabrication & Pre-assembly of Prototype Steel Pole	210	01-8ep-13	21-8ep-13	21d	19 Sep 13 A	23-8ep-13 A	100%	100%	
SPD1040	Factory Inspection & Approval of Prototype Steel Pole	36	22-8ep-13	24-8ep-13	3d	23-Bep-13-A	01-0d-13 A	100%	100%	i i i 🌆 🖬
3PD1050	Mass Manufacturing of Steel Poles	825	25/8ep-13	190ec-13	824	01-Oct-13 A	19Dec-13A	100%	100%	i i i i i i i i i i i i i i i i i i i
SPD1060	Shipment of Anchor Boils	306	10-Sep-13	190d-13	306	10 Bep 13 A	04-0ch13 A	100%	100%	
SPD1070	Customs Processing & Delivery to Site (Anchor Bolts)	141	16-Oct-13	29-Oct-13	14d	04Oct-13 A	12-0d-13 A	100%	100%	1009
SPD1080	Shipment of Steel Poles	286	16 Dec-13	12-Jan-14	284	10-Dec-13.A	23 Dec-13 A	100%	100%	
SPD1090	Customs Processing & Delivery to Site (Steel Poles)	76	13 Jan 14	19 Jan 14	7d	20-Dec-13 A	11-Jan-14 A	100%	100%	
STEEL TOW	P DER'T A NUFACTURIN' Y PU'NT						1			and a state of the

MUFOUNDATION WORKS	5									†		
ROWClearing										1		
ROW1010 Right-of-Way Clearing	140d	12-Oct-13	28Feb-14	140d	12-Oct-13 A	16 Dec-13 A	100%	100%				100% i
Temponary Works												
TEM1010 Temporery Works (Access Tracks)	1655	12-Oct-13	20 Mar 14	166d	10 Aug 13 A	02/Dec-13/A	100%	100%	Ii	100	0%	
Foundation Works												<u></u>
Steel Pole										!	!!	
Section 01										1		
F8P1010 Excevation/Dilling Works	590	30-Oct-13	27-Dec-13	59d	11-Oct-13 A	25-Nov-13 A	100%	100%	l i	i	i i	100%
F8P1020 Reber/Form Works	590	06-Nov-13	03 Jan 14	59d	21-0cH13 A	04Dec-13A	100%	100%	<u> </u>		↓↓	100%
FSP1030 Archor Bolt Installation	590	06Nov-13	03 Jan 14	59d	22-Oct-13 A	06 Dec-13 A	100%	100%				100%
FSP1040 Concrete Pouring	500	09Nov-13	06 Jan 14	59d	24-Oct-13 A	06 Dec-13 A	100%	100%				100%
FSP1050 Backfill and Compaction	590	10-Nov-13	07-Jan-14	59d	05Nov-13.A	09 Dec 13 A	100%	100%		I.		100%
Section 04									l i	i	i i	i ill-
FSP1110 Excavation/Drilling Works	436	02-Dec-13	13-Van 14	43d	03-Mar-14 A	08-Apr-14 A	100%	100%	L_L		11	
FSP1120 Reber/Form Works	436	16 Dec-13	27 Jan 14	43d	04-Mar-14 A	14-Apr-14 A	100%	100%		- T	T	
FSP1130 Anchor Bolt Installation	436	10 Dec-13	27-Jan 14	43d	05-Mar-14 A	14 Apr 14 A	100%	100%				
FSP1140 Concrete Pouring	436	22 Dec-13	02Feb-14	43d	04-Mar-14 A	15-Apr-14 A	100%	100%		1		· · · · · · · · · · · · · · · · · · ·
FSP1150 Backfill and Compection	430	24 Dec-13	04Feb-14	43d	07-Mar-14 A	10-Apr-14 A	100%	100%	1 i	i	i i	i i
Tower Type SQ											1 1	
Section 01											1	
F801110 Excevation Works		18-Nov-13	24 Dec 13	37d	21-Nov-13 A	09 Apr 14 A	100%	100%				109.4

## Step 2 Identify major WBS activities

For this example,

1-000 Preliminary and General

2-000 Design Works

3-000 Main Works Pocurement and Construction

3-1000 Civil Works

3-2000 Foundation Works

3-3000 Tower/Pole Works

3-4000 Dressing and Stringing

## Step 3

a--From the Engineering construction drawings, and highest level estimates, identify the major commodities or measurable work/cost items ( eg miles of right-of-way, number of tower bodies, number of steel poles, cubic meters of concrete, tons of steel ).

b--Corelate these commodity or measurable work items under the major work breakdown structure

For 3-2000 Foundation Works the following commodities/quantity tracking items were identified:

## 3-2000 Foundation Works

3-2100 Excavation 46,958 cubic meters total
3-2200 Lean Concrete 884 cubic meters total
3-2300 Rebars 592000 kg total
3-2400 Formwork 553 m2 total
3-26000 Backfilling 39 421 total

# Step 4

Spread the commodities or measurable work items on a schedule that synchronizes with the baseline schedule.

				eour					YEAR	2013											YEAR 2014		
SCOPE	ACTIVITIES	QTY.	UNITS		DULE	TRKG.	WK19	WK21	WK23	WK25	WK27	WK29	WK31	WK33	WK35	WK36	WK37	WK39	WK41	WK43	WK44	WK47	WK49
SCOPE	ACTIVITIES	QIT.	UNITS	START	END	TKNU.	16-Oct	30-Oct	13-Nov	27-Nov	11-Dec	25-Dec	8-Jan	22-Jan	5-Feb	12-Feb	19-Feb	5-Mar	19-Mar	2-Apr	9-Apr	30-Apr	14-May
				JINKI	ENU		22-Oct	5-Nov	19-Nov	3-Dec	17-Dec	31-Dec	14-Jan	28-Jan	11-Feb	18-Feb	25-Feb	11-Mar	25-Mar	8-Apr	15-Apr	6-May	20-May
FOUNDATION	3-2100 Excavation	46,958.17	m3	9-Nov-13	8-May-14	Plan			8 506	15.090	18 672	28 255	37 114	41.052	42.036	42 036	42 036	42 931	43,826	44,721	45 168	46 511	
WORKS						1 IOH			0,000	10,000	10,072	20,200	<i>vr</i> ,114	41,002	72,000	72,000	42,000	72,001	40,020	11/21	10,100	TU <sub>1</sub> U11	
												-			~	-	_					7	
	3-20000	Exca	vati	on To	otal (	Quan	tity	= 4	6,9	58 r	m3												

# Step 6 Track the work item progress

							YEAR	2013											Y	EAR 20
SCOPE	ACTIVITIES	QTY.	UNITS	TRKG.	WK19	WK21	WK23	WK25	WK27	WK29	WK31	WK33	WK35	WK36	WK37	WK39	WK41	WK43	WK44	WK47
SCOPE	ACTIVITIES	QIT.	UNITS	TRAU.	16-Oct	30-Oct	13-Nov	27-Nov	11-Dec	25-Dec	8-Jan	22-Jan	5-Feb	12-Feb	19-Feb	5-Mar	19-Mar	2-Apr	9-Apr	30-Apr
					22-Oct	5-Nov	19-Nov	3-Dec	17-Dec	31-Dec	14-Jan	28-Jan	11-Feb	18-Feb	25-Feb	11-Mar	25-Mar	8-Apr	15-Apr	6-May
FOUNDATION WORKS	3-2100 Excavation	46,958.17	m3	Plan			8,506	15,090	18,672	28,255	37,114	41,052	42,036	42.036	42,036	42,931	43,826	44,721	45,168	46,511
				Actual		<		2,051	4,325	5,725	13,399	19,789	22,506	28,724	29,729	31,670	35,769	42,795	43,543	45,681
							:	3-20	0000	) Exc	cava	tior	η — υ	inits	cur	n-to	o-da	te p	rog	ress

## Step- Track the major WBS as sum of work commodity items, weighted on cost.

Cost of each work commodity item is weighted as a percentage of the total project cost

,							YEAR	2013		
SCOPE	ACTIVITIES	AMOUNT	PCT. WT	TRKG.	WK19	WK21	WK23	WK25	WK27	WK29
JOOPE	ACTIVITED	AMOUNT	FUI. WI.	mao.	16-Oct	30-Oct	13-Nov	27-Nov	11-Dec	25-Dec
					22-Oct	5-Nov	19-Nov	3-Dec	17-Dec	31-Dec
FOUNDATION WORKS	3-2100 Excavation	31,920,315.35	15.65%	Plan			8,506	15,090	18,672	28,255
3	3-2200 Lean Concrete	6,507,636.33	3.19%	Plan			153	283	369	545
5	3-2300 Supply, Fabrication and Installation of Rebar	41,385,469.36	20.29%	lan			112,803	196,947	251,089	365,232
7	3-2400 Supply and Installation of Formworks	797,433.17	0.39%	Plan			71	161	221	341
9	3-2500 Concreting Works	62,808,254.70	30.80%	Plan			1,543	2,543	3,244	4,544
1	3-2600 Backfilling	11,523,818.98	5.65%	Plan			5,042	11,460	14,877	24,295
3	3-2700 Pole Foundations (Including Towers 81 &	25,886,152.39	12.69%	Plan	75	207	278	338	367	456
5	3-2700 Miscellaneous Civil Works (Hauling and Disposal of	23,123,562.72	11.34%	Plan				0.02	0.08	0.14
7				PLAN	2.09%	5.76%	22.20%	34.77%	43.11%	60.90%
9 T(	DTAL >>>	203,952,642.99	100.00%	ACTUAL	0.49%	2.67%	4.42%	9.87%	14.74%	28.32%

Contributions of all the commodities are summed up to get a point on the S-curve. For week 23, it will be  $((8,506*679) + (153*7358) + \dots) / 203952,642$ . This is work as a percentage of the total project cost. (planned completion of 22.20%.)

This is the point in the plan s-curve at week 23.

### KEY PERFORMANCE INDICATOR (3-2000 - FOUNDATION WORKS)

STATUS AS OF : 12-Aug-2014

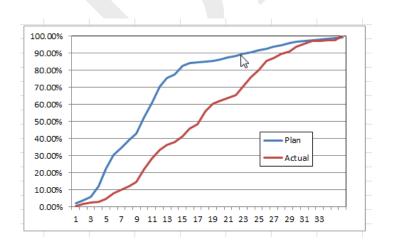
								/BAR 2013						
SCOPE	ACTIVITIES	QTY.	UNITS	UNIT	AMOUNT	PCT. WT.	TRKG.	WK19	WK21	WK23	WK25	WK27	WK29	
GCOFE	ACTIVITIES	with.	UNITS	COST	AMOUNT	FG1. W1.	mag.	16-Oct	30-Oct	13-No (	27-Nov	11-Dec	25-Dec	
								22-Oct	5-Nov	19-Noi	3-Dec	17-Dec	31-Dec	
3-2000 FOUNDATION WORKS	3-2100 Excavation	46,958.17	m3	679.76	31,920,315.35	15.65%	Plan			8,506	15,090	18,672	28,255	
Weinte	3-2200 Lean Concrete	884.60	m3	7,356.59	6,507,636.33	3.19%	Plan			153	283	369	545	
	3-2300 Supply, Fabrication and Installation of Rebar	592,640.27	kg	69.83236113874	41,385,469.36	20.29%	Plan			112,803	196,947	251,089	365,232	
	3-2400 Supply and Installation of Formworks	553.37	m2	1,441.05	797,433.17	0.39%	Plan			71	161	221	341	
	3-2500 Concreting Works	7,373.15	m3	8,518.51	62,808,254.70	30.80%	Plan			1,543	2,543	3,244	4,544	
	3-2600 Backfilling	39,421.69	m3	292.32	11,523,818.98	5.65%	Plan			5,042	11,460	14,877	24,295	
	3-2700 Pole Foundations (Including Towers 81 & 115)	456.00	m3	56,767.88	25,886,152.39	12.69%	Plan	75	207	278	338	367	456	
	3-2700 Miscellaneous Civil Works (Hauling and Disposal of	1.00	lot	23,123,562.72	23,123,562.72	11.34%	Plan			V	0.02	0.08	0.14	
							PLAN	2.09%	5.76%	22.20%	34.77%	43.11%	60.90%	
	TOTAL >>>				203,952,642.99	100.00%	ACTUAL	0.49%	2.67%	4.42%	9.87%	14.74%	28.32%	

The s-curve points are generated for each period. Similar calculations are done for "Actual" curve points:

2000 FOUNDATION WORKS	3-2100 Excavation	46,958.17	m3	15.65%	Plan			8,506	15,090	18,672	28,255	37,114	41,052	42,036	42,036	42,036	42,931
					Avitadi				2,051	4,325	5,725	13,399	19,789	22,506	28,724	29,729	51,070
	3-2200 Lean Concrete	884.60	m3	3.19%	Plan			153	283	369	545	706	777	795	795	795	811
					Actual				19	43	71	212	274	312	442	499	527
	3-2300 Supply, Fabrication and Installation of Rebar	*****	kg	20.29%	Plan			112,803	196,947	251,089	365,232	472,952	520,827	532,796	532,796	532,796	543,677
			5		Actual				57,187	141,755	476,813	489,298	501,473	511,516	528,882	539,048	539,920
	3-2400 Supply and Installation of Formworks	553.37	m2	0.39%	Plan			71	161	221	341	442	486	497	497	497	508
					Actual					14	44	134	146	205	284	340	348
	3-2500 Concreting Works	7,373.15	m3	30.80%	Plan			1,543	2,543	3,244	4,544	5,884	6,480	6,629	6,629	6,629	6,764
					Actual					182	451	1,116	1,459	2,445	3,403	4,032	4,173
	3-2600 Backfilling	39,421.69	m3	5.65%	Plan			5,042	11,460	14,877	24,295	31,460	34,645	35,441	35,441	35,441	36,165
					Actual					128	1,278	2,968	3,872	11,034	12,012	14,476	16,750
	3-2700 Pole Foundations (Including Towers 81 &	456.00	m3	12.69%	Plan	75	207	278	338	367	456						
	115)				Actual	18	96	159	257	270	278	278	278	287	291	295	332
	3-2700 Miscellaneous Civil Works (Hauling and Disposal of	1.00	lot	11.34%	Plan				0.02	80.0	0.14	0.20	0.27	0.33	0.36	0.39	0.45
	Materials; Riprap Structures)				Actual							0.14	0.18	0.21	0.23	0.27	0.32
					PLAN	2.09%	5.76%	22.20%	34.77%	43.11%	60.90%	75.52%	82.41%	84.66%	85.01%	85.37%	87.48%
	TOTAL >>>			100.00	ACTUAL	0.49%	2.67%	4.42%	9.87%	14.74%	28.32%	36.50%	41.32%	48.46%	56.07%	60.57%	63.87%

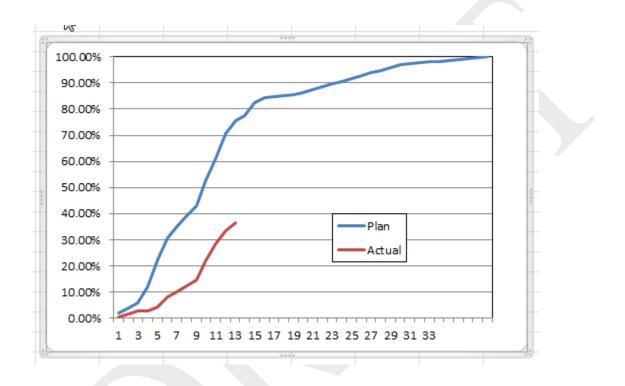
# **Step 9- Generate the FRE S-curves**

From the Plan and Actual Totals, the S-Curve is generated, superimposed on the spreadsheet as a graphic showing plan vs actual:



# Automating the S-Curve Reporting for the PMIS System

In a project review at PMIS for example, a presentation of an s-curve will immediately highlight items of a project that need attention. Here is an example:



This is where the presentation capabilities of PMIS will help. S-curves can be shown at highest level, and drill-down to lower level curves will be possible.

### Notation

Each cost item is identified with an intelligent cost code of the type

# p-qrst

Examples 2-0000, 3-1000, 3-3200.

At the highest level they would be

1-0000 2-0000 3-0000 4-0000

A possible set of database tables would be

#### CostItemsTable

CostItemCode CostItemDescription

### TimePhasedValuesTable

CostItemCode WeekNo PlannedValue ActualValue

In order to generate the S curve for a given CostItemCode, the program will gather all the cost items that belong to this code. That is, to get a rollup for 1-n000, it will be all the items with CostItemCode:

1-n100 1-n200 1-n300

.....

1-nm00--- where for all values of m

In general, if the notation is p-qrst

if p = 3 and q=1 this will generate the s-curve for cost item 3.1 The s-curve for this will have all the contributions of all

# **p-qrst 3-1r00** for all r

That is 3-1100 3-1200 3-1300 3-1400 •••

For each of the cost items ( say for CostItemCode 3-1200), there will be time-phased records in the database, each record having the following:

CostItemCode WeekNo PlannedCumValue ActualCumValue

To get one point on the s-curve---- say plan value for s-curve 3-1000

Gather all the items that contribute to 3-1000 result: 3-1100, 3-1200, 3-1300,.... Etc

For each of these items, get the planned value for the specific week.

Weight them according to cost, and sum as a percentage (see earlier discussion of the process)

This will give the planned value for the week for the the s-curve 3-1000

The same procedure can be made for "actuals".

# **Rollups**

Rollups, say to higher levels, are done in the same way

For example, the rollup for s-curve 1-1000 will be

1-1100

1-1200

1-1300

1-1m00--- where for all values of m

For higher-level roll=up, there are no more "measurable items" and the rollup is based on on cumulative percentage completed for the item. This cumulative percentage (translated into cost) is weighted against the total cost of the project.

# **Summary and General Comments**

FRE S-curves are being used effectively for cost control and for key performance indicators. Slight re-orientation of the S curves can be used as an full EVMS System.

If the actual baseline schedule is used, and the time-phased data entries for a activity item are entered in period-costs, then the whole process is transformed to track BCWS, BCWP, and ACWP (budgeted cost of work scheduled, budgeted cost of work performed, actual cost of work performed) and from there, the calculations for variances, performance indices, and estimate-at-complete: CV, SV, CPI and SPI and EAC.

# **Misc Notes From Visit Observations**

### Notes Re FGEN and FB

FB and FGEN have differences in the granularity of work breakdown structure. Creating the high-level integrated schedules, creating costs S-curves that will be effective for the control room PMIS --- is going to be a challenge.

FGEN as owner company of mega-project focuses on carrying out overall project planning and control of subcontractors. The subcontractors themselves (eg IEL) have their own PM staff and view their subcontract as a completely separate "project" with its own WBS. The primary subcontractor (eg IEL) could also subcontract part of the work to another company (eg FB). FB, in turn considers this as a completely separate project that is planned and controlled by its own PM staff. The FGEN project manager then integrates all the subcontractors' work as parts of the interlinked mega project. Interrelationships between individual subcontractor project plans making up the mega-projects will focus on key decision points or milestones.

First Balfour currently focuses on EPC work, with emphasis on Construction. It also has its own subcontractors --- but to some degree more under their closer supervision--- with their work done according to FB WBS.

### More Observations re FGEN and FB

During the few meetings with FGEN and FB—there were some observations when compared with my prior experience:

While there is no shortage in talent, the companies do yet have formal company procedures on Project Controls, Project Management and Construction Management. The company is currently on a push on formalizing and institutionalizing these processes.

### More Observations re FGEN and FB.....

There was no evidence that a full document management system is in-place. While there is archival of important papers--- widespread employee viewing/retrieval of documents is not in-place. Studies in the industry show that at least 30 to 40 percent of engineers time are spent on identifying and locating the right versions of documents. Without a document management system official project records are hard to find.

### More Observations re FGEN and FB....

There is a recognition of EVMS as a very important PM tool. Formalizing this--- locating an EVMS software, training PM and control account managers, and interfacing the EVMS software to the cost system and the schedule system will be a challenge. There will be more challenges in proceduralizing the implementation on an FGEN mega-project ( with a hierarchy of subcontractors with their own project control systems ).

One way of implementing an EVMS system would be to take the proven FRE S-curves and slightly re-orient its usage to track ACWP, BCWS, BCWP, SV, CV, and EAC. (see discussion on FRE S-curves Appendix E)